

Work Order ID 75879 -2

75879

Page 1

Friday, November 18, 2011 10:21:26 AM

Item ID: K10112

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Saddle, Skidtube 206

SPLIT 3X

Start Date: 11/1/2011

Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/9/2011

Req'd Qty: 4.00

4

Customer:

Reference:

Run Start *NR1*

Approvals:

Process Plan:

Date: 11/11/11

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9583

A

K10112

B

0.00

100

100

DC

Document Control

DOCUMENT CONTROL

Label

Memo

Photocopy bluefile & type labels per PPP
FOR D206-642-111 CHG007
FOR D206-642-113 CHG002

K10112 CHG003

8/11/2/13

0.00

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

11/12/8 MLT 11-12-8

11/12/8 S/P (4)

Work Order ID 75879

75879

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Friday, November 18, 2011 10:21:26 AM

Item ID: K10112 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 12/9/2011 Req'd Qty: 4.00 *4* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

120

QC

Quality Control

Memo

0.00

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP K10112
 PPP D206-642-111
 PPP D206-642-113
 Location:
 PPP rev:

0.00

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/12/13 el 30

11/12/14
 MF
 11-12-14

Picklist Print

Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

75879

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP: E00.06.14 Changed GHW part # (mpp 2063) ECIPP REV:F
 11.09.23 PER REV.B DD VERF:EC
 AS PER DSI9583 DD VERF:EC
 IPP REV:G 11.11.14

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN5-10A

Purchased

No

Each

872.0000

**

16

AN5-10A

Bolt

Location

Loc Qty

Loc Code

ST337

872

116704

11

118191

59

119547

802

Each

1,599.000

**

16

AN5-11A

Purchased

No

AN5-11A

Bolt

Location

Loc Qty

Loc Code

ST337

21

117313

2

118191

19

ST518

1578

119512

1578

110

Each

1,655.000

**

32

AN3-41A

Purchased

No

AN3-41A

Bolt

Location

Loc Qty

Loc Code

st510

1655

119042

1655

32

Picklist Print

Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

75879

K10112

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

AN4-6A

AN4-6A

Bolt

Purchased

No

110 Each

5,062.000

12

48

**

Location

Loc Qty

Loc Code

ST356

62

119127

62

ST516

5000

119017

5000

110 Each

489.0000

1

4

**

AN4C5A

AN4C5A

Bolt

Purchased

No

Location

Loc Qty

Loc Code

FP-B

49

112243

49

ST355

440

112243

340

119017

100

110 Each

511.0000

2

8

**

AN6-44A

AN6-44A

Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

504

119036

504

110 Each

1.0000

**

D206-651-041

D206-651-041

206A/B GHW

Manufactured

No

Location

Loc Qty

Loc Code

FG125

1

74002

1

Shop Packet Print

Friday, November 18, 2011 10:21:30 AM

Picklist Print

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Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

75879

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D2652

Manufactured No

110

Each

743.0000

16

64

D2652

Bushing

**

B 73834

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

699

73835

579

73836

120

D2661-2

Manufactured No

110

Each

11.0000

2

8

D2661-2

Saddle, RH Fwd Aft Out 206

**

B76745 11/18/2011 (4)

B76765

Location

Loc Qty

Loc Code

MEZZ

6

10015

1

10016

1

10476

3

9913

1

ST435

5

74474

3

76517

2

Picklist Print

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Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

75879

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D2662-2

Manufactured No

110

Each

29.0000

2

8

(52)

34

**

B76795

76794

Ⓟ

D2662-2

Saddle, Rtl In 206

Location

Loc Qty

Loc Code

Mezz

2

11028

4

9042

3

9043

2

ST429

5

73852

2

76519

3

ST435

15

73853

15

D2712

Manufactured No

110

Each

2,551.000

10

40

**

Ⓟ

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

2501

71160

1

73837

500

76065

2000

40

D2884

Manufactured No

116

Each

100.0000

2

**

Ⓟ 11/12/8 (4)

D2884

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

90

73823

90

8

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Picklist Print

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Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

75879

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

D2885

Manufactured No

110 Each

126.0000

2

8

**

D2885

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

116

73824

116

110 Each

94.0000

1

4

**

D3413-1

Manufactured No

D3413-1

Ring

Location

Loc Qty

Loc Code

ST368

2

73821

2

ST420

2

66387

1

70773

1

ST469

88

73822

88

ST473

2

71041

2

Friday, November 18, 2011 10:21:30 AM

Shop Packet Print

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Picklist Print

Page 6

Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

75879

Parent Item: K10112

K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

8,753.000

8

2

**

MS21042I 3

Nut

Location

Loc Qty

Loc Code

ST300

255

117441

16

117885

35

118451

5

118927

199

ST516

6000

119017

6000

ST518

2498

119075

2498

110

Each

11,450.00

12

**

MS21042L4

Purchased

No

MS21042I 4

Nut

Location

Loc Qty

Loc Code

ST300

558

117441

51

117601

374

118451

133

ST516

5892

119017

5892

ST518

5000

119075

5000

Friday, November 18, 2011 10:21:30 AM

Shop Packet Print

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Picklist Print

Friday, November 18, 2011 10:21:30 AM

Work Order ID: 75879

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

75879***K10112***

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

MS210421.6

Purchased

No

110

Each

1,484.000

2

**

MS210421 6

Nut

LocationLoc QtyLoc Code

ST300

484

117677

25

118384

5

118927

48

118968

406

ST518

1000

119075

1000

110

Each

1,379.000

1

**

NAS1149C0463R

Purchased

No

NAS1149C0463R

Washer

LocationLoc QtyLoc Code

FP-B

1

115358

1

ST297

1378

117735

378

119097

1000

Picklist Print

Friday, November 18, 2011 10:21:30 AM

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Work Order ID: 75879

Parent Item: K1011

Parent Item Name: Saddle, Skidtube 206

75879
K10112

Start Date: 11/1/2011

Required Date: 12/9/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

4,434.000

8

32

NAS1149D0363.I

**

32

Washer

Location

Loc Qty

Loc Code

ST019

16

117505

16

ST295

3000

119537

3000

ST298

1418

117601

148

118077

1

118612

55

118968

1214

32

NAS1149D0463J

Purchased

No

110

Each

12,582.00

24

96

NAS1149D0463.I

**

96

Washer

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

299

116025

16

116805

0

117291

1

117460

2

118179

17

118384

249

118612

3

119042

11

ST407

12258

119075

10000

119097

2258

96

Picklist Print

Friday, November 18, 2011 10:21:31 AM

Work Order ID: 75879

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

75879

K10112

Start Date: 11/1/2011

Start Qty: 4.00

Required Date: 12/9/2011

Required Qty: 4.00

NAS1149D0563J

Purchased

No

110

Each

5,121.000

8

**

NAS1149D0563.I

Washer

Location

Loc Qty

Loc Code

ST296

2000

119546

2000

ST298

3121

118206

2121

118614

1000

110

Each

2,598.000

4

**

NAS1149D0663J

Purchased

No

NAS1149D0663.I

Washer

Location

Loc Qty

Loc Code

ST407

2598

119075

2598

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>140</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>E</i>	K10112	SHEET 1 OF 1
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2000 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	